

Evaluation of Destructive PFAS Technologies for Concentrated and Contaminated Treatment Residuals: A Technical Review of Existing Technologies

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Agenda

Background

Treatment & Concentration Technologies

Report for Health Canada & Evaluation Criteria

Review of Destructive Technologies

Other Technologies

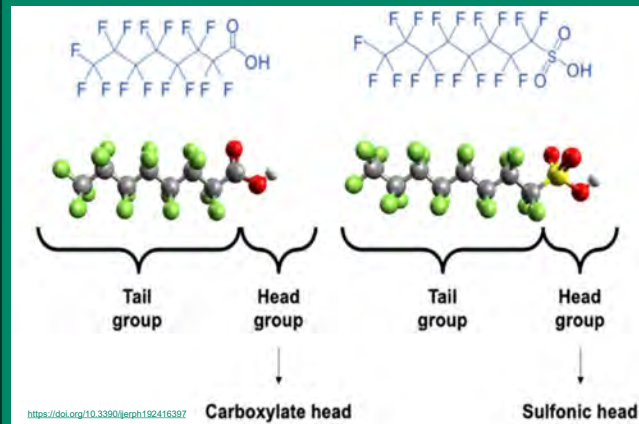
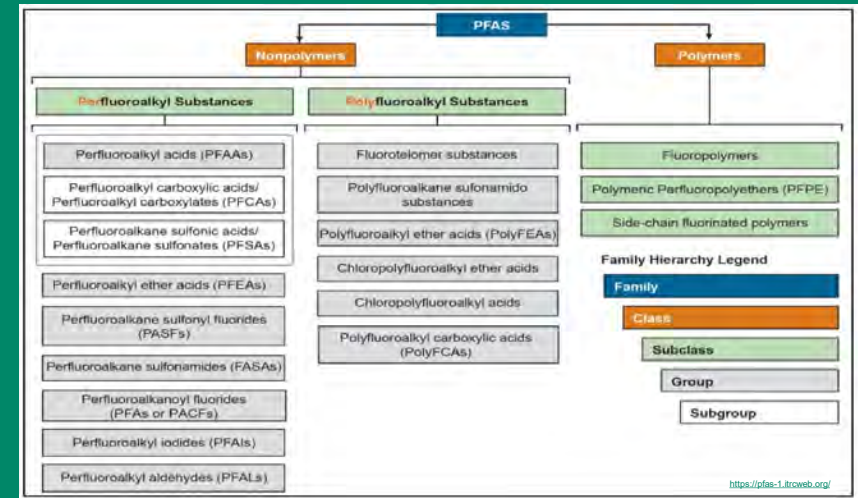
Summary & Conclusions

Background

What is PFAS?

- 1000's of compounds exist
- Characterized by C-F chain length & functional head group (e.g., SO_4 , CO_2)
- C-F Bond extremely strong
- Persistent and bioaccumulative
- Often transform between PFAS species (e.g., poly $\rightarrow$ per, long $\rightarrow$ short)
- Individual monitoring & evaluation difficult
- Various negative health impacts
- Impacts at very low concentrations

PFAS IDENTIFY.
RESOLVE.



PFAS	Short-Chain	Long-Chain
PFCAs	4-7	8-12
PFSA	4-5	6-12

PFAS Sources and Uses



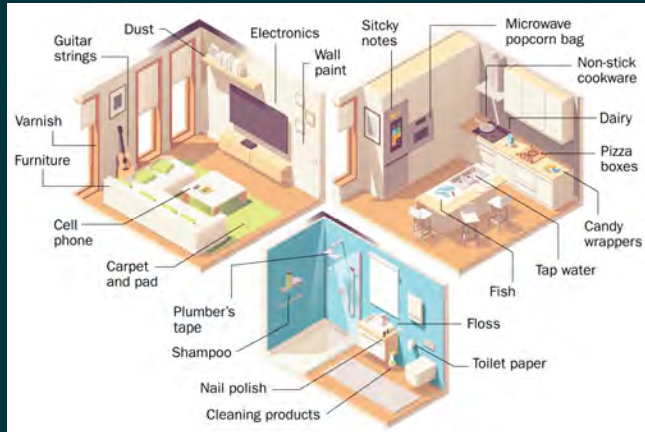
Food Packaging



Electronics



Chemicals and Pharmaceuticals



Houseware and furnishings

<https://api.time.com/wp-content/uploads/2023/05/Forever-chemicals-main-image.jpg>



Aqueous Film Forming Foam



Defense



Oil & Gas



Transportation



Manufacturing

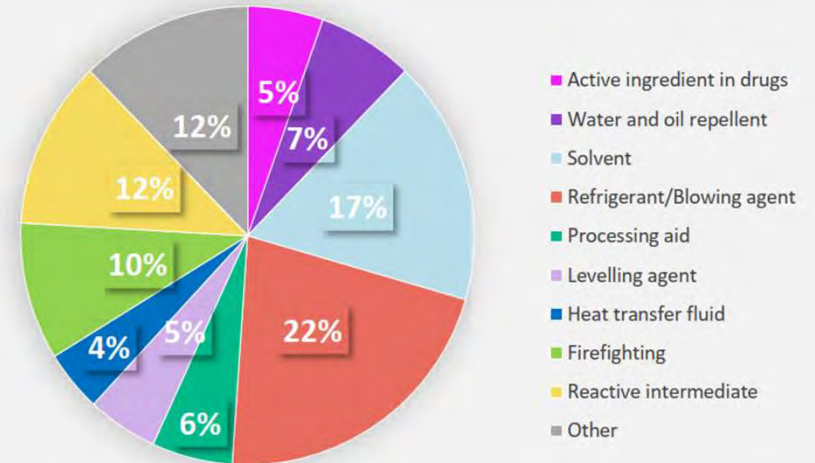


Figure 1. Uses of chemical PFAS notified under the NSNR since 1994. Percentage of total notified uses for notifications.

Health Canada Report



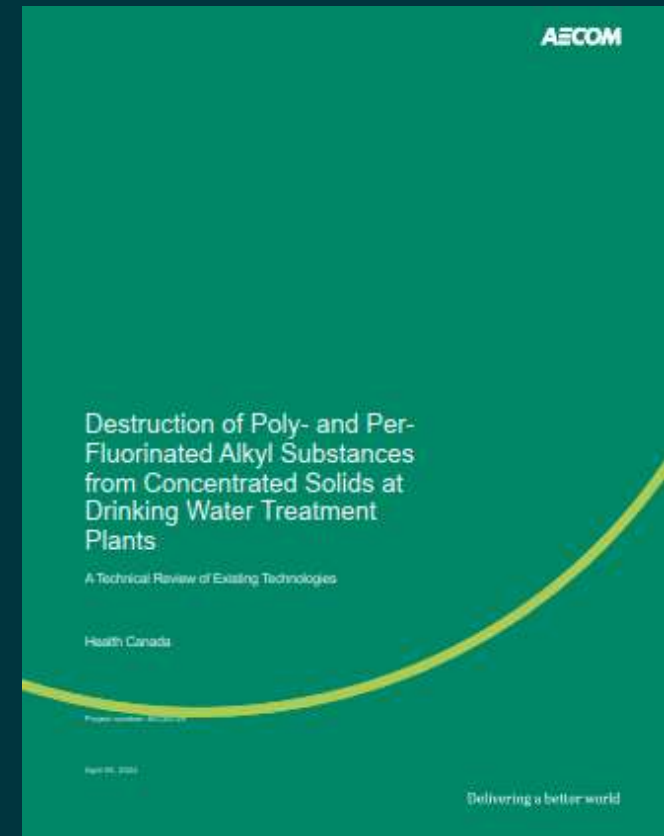
Why is Health Canada interested in PFAS destruction?



What PFAS treatment & disposal approaches are there currently?



What to do with the waste...?



Concentration & Transfer Technologies

PFAS Separation Treatment Technology – *Concentrate* PFAS

Reverse Osmosis
or Nanofiltration

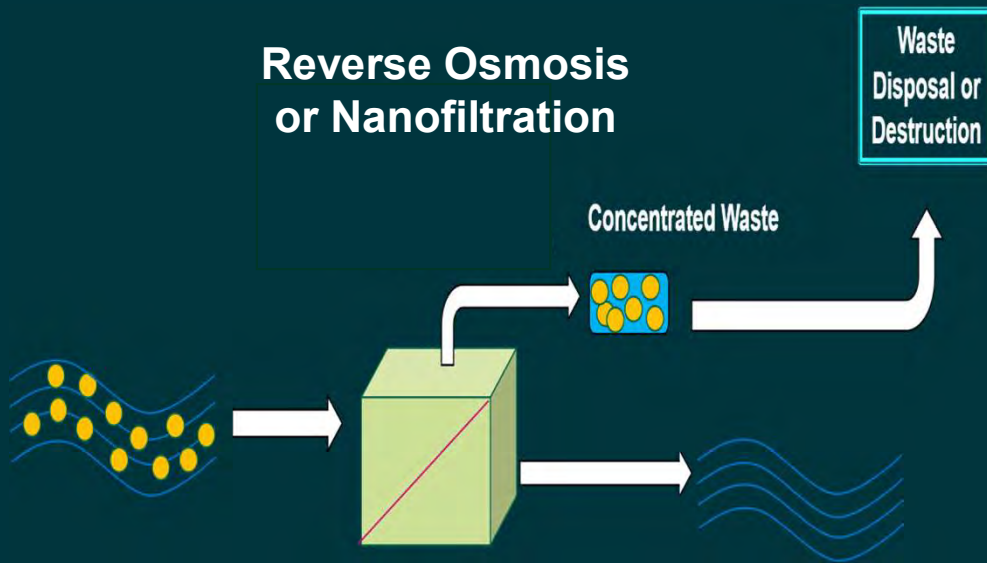
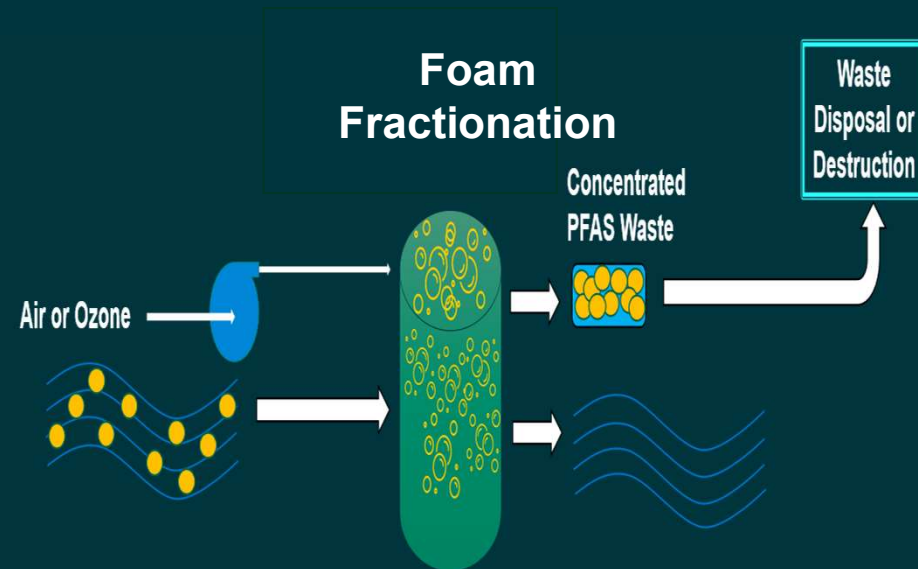


Image Source: WEHRLE-WERK AG

PFAS Separation Treatment Technology – *Concentrate* PFAS

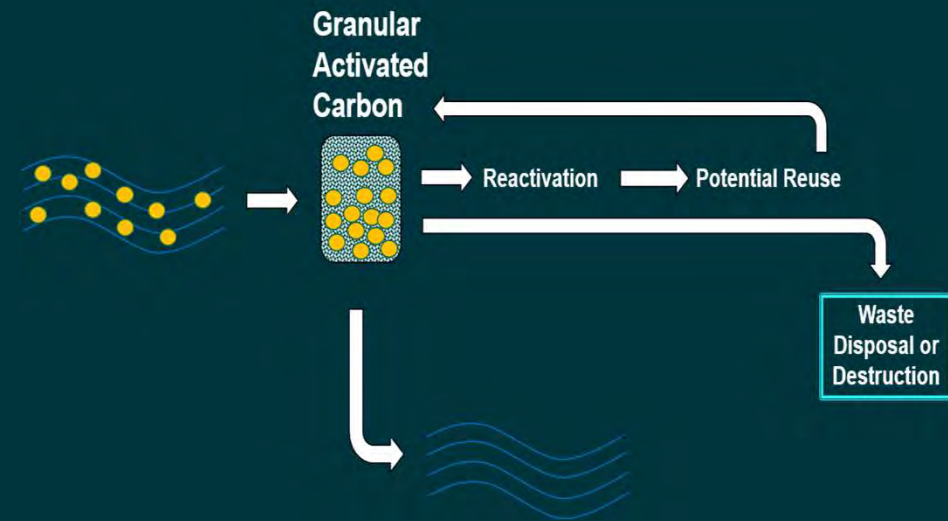


Image Source: Environmental Science & Engineering Magazine



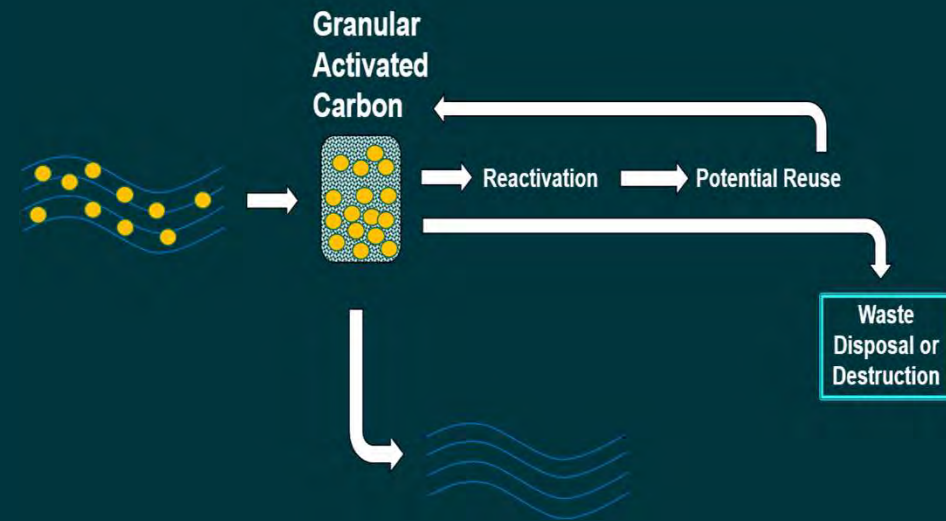
PFAS Separation Treatment Technology – *Transfer* PFAS

Activated Carbon

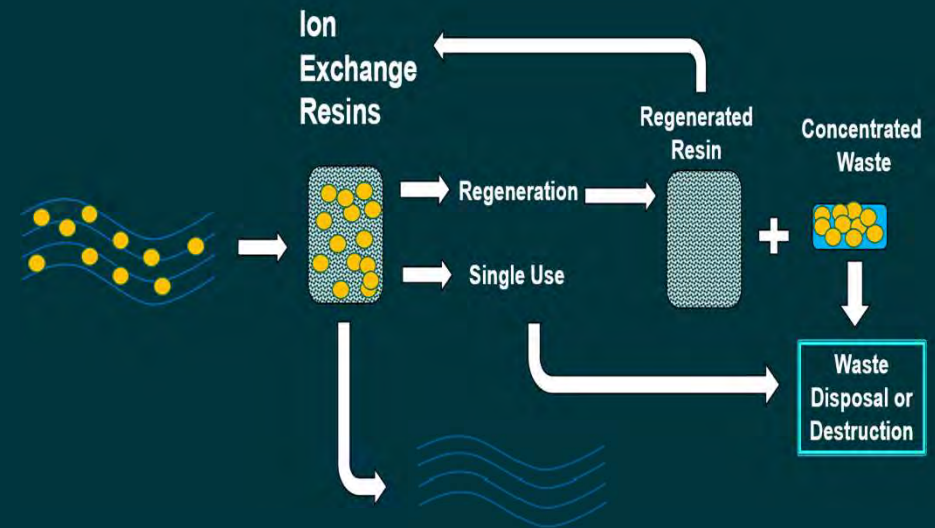


PFAS Separation Treatment Technology – *Transfer* PFAS

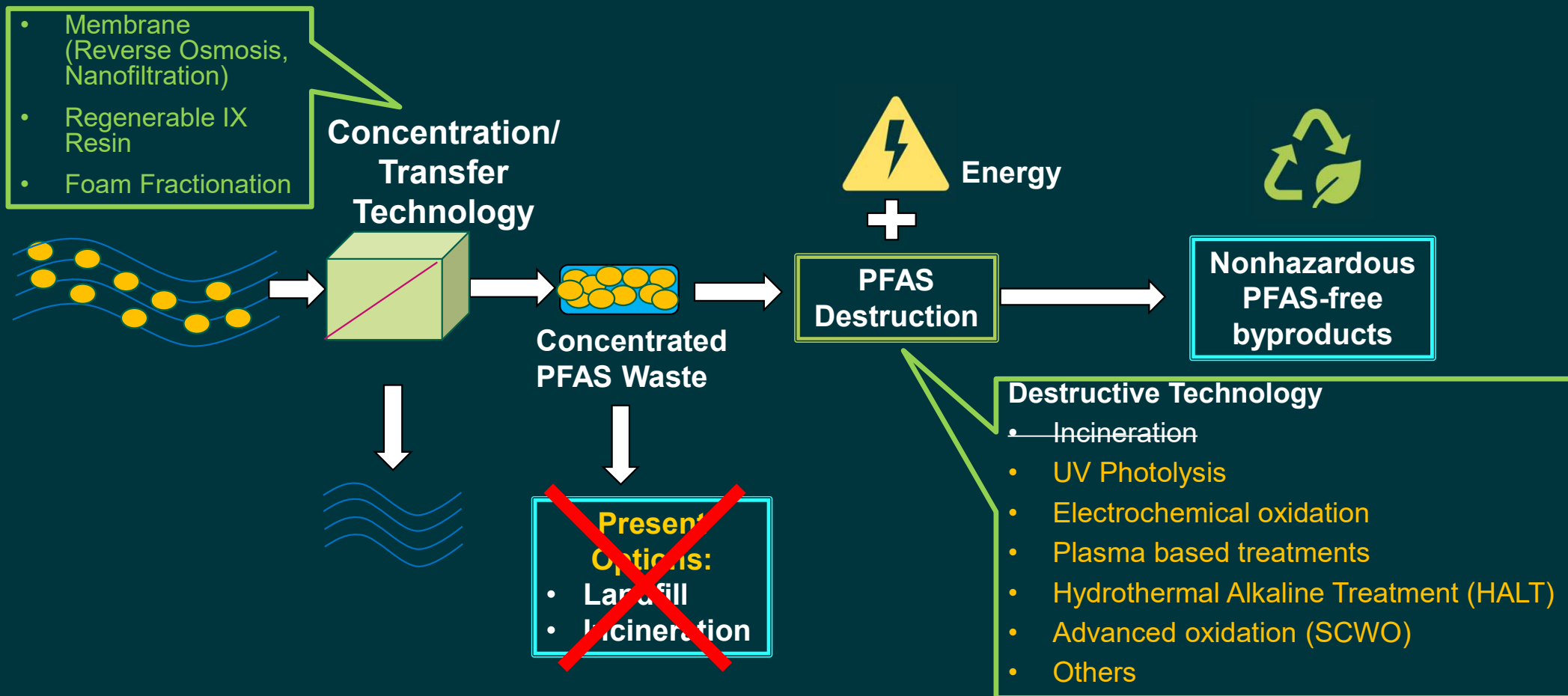
Activated Carbon



Ion Exchange



Treatment Approach – Add Destruction for PFAS-free Solution



Evaluation of Treatment Technologies

Destructive Technologies Review

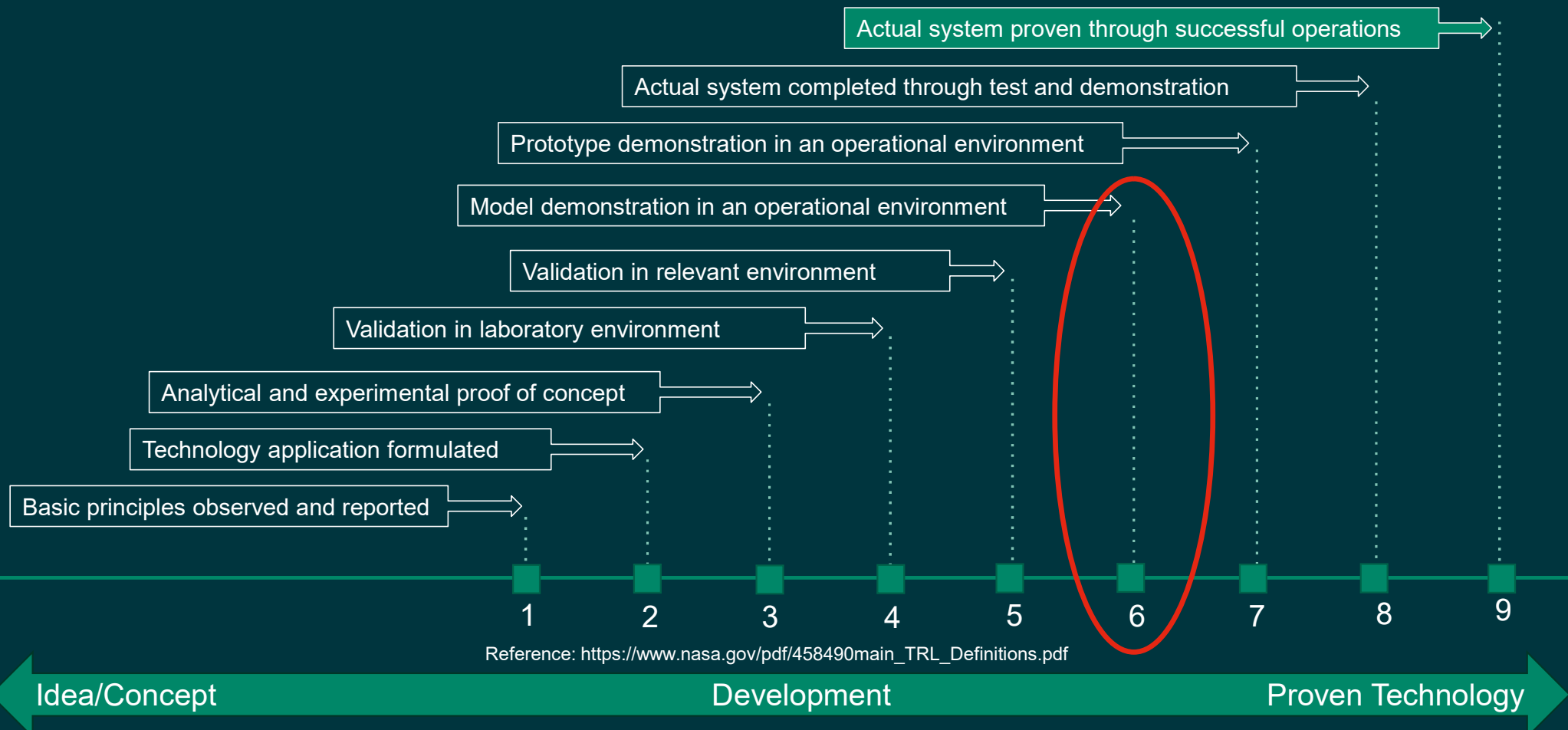


What criteria were used?



How were technologies evaluated?

Technology Readiness Level (TRL)



PFAS Destruction: Lines of evidence checklist*



- ✓ Decrease in target PFAS concentrations in context of mass balance



- ✓ Treatment mechanism consistent with previous studies



- ✓ Transformation products identified and quantified

*Reference: SERDP ER18-16, Nov. 2021, Lines of Evidence and Best Practices to Assess the Effectiveness of PFAS Remediation Technologies

Treatment Technologies

Destructive Treatment Technology – UV Light Based-Treatments

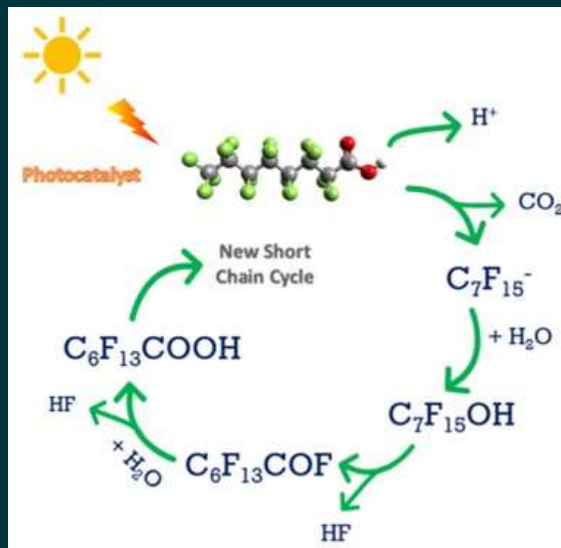


Image credit: <https://www.ncbi.nlm.nih.gov/pmc/articles/PMC9778349/>

- UV + catalyst/photosensitizer work together to break down PFAS sequentially
- Atmospheric pressure & room temperature
- More efficient at higher concentrations
- **Media:** Liquids & concentrates
- **Effectiveness:**
 - Data shows rapid destruction of PFOS, less for PFOA
 - Trials show 95% defluorination
 - Promising, ongoing evaluation

Destructive Treatment Technology – UV Based-Treatments



Image Credits: ClariosTech
Enspired Solutions

- **Advantages:**
 - Potential real-time monitoring of progress
 - Can run overnight/unstaffed
 - Potential to recover catalysts
- **Disadvantages:**
 - Energy intensive
 - Competition from other organic matter & influenced by liquid characteristics (TDS, UVT, etc.)
 - Limited removal of some PFAS forms & incomplete removal
 - Difficult to recover catalyst
- **TRL 6**

Destructive Treatment Technology - Electrochemical Oxidation

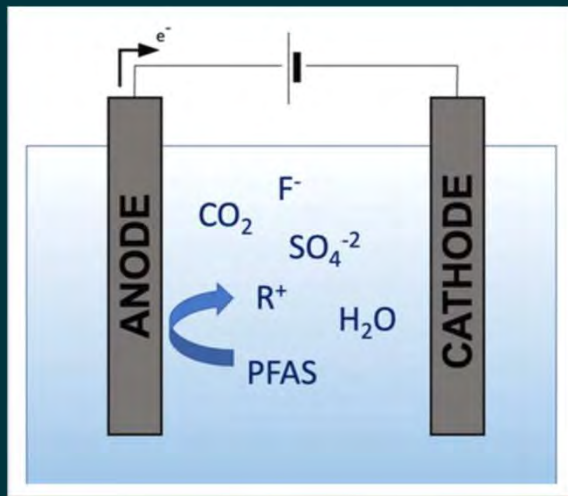


Image credit: <https://www.mdpi.com/1660-4601/19/24/16397>

- Electrical current between anode and cathode creates oxidizing conditions
- Atmospheric pressure & room temperature
- Destroys PFAS via sequential, non-selective defluorination
- Electrode chemistry varies – affects durability, costs
- **Media:** Liquids & concentrates
- **Effectiveness:**
 - Reductions of 99% or more
 - Promising, ongoing evaluation

Destructive Treatment Technology - Electrochemical Oxidation

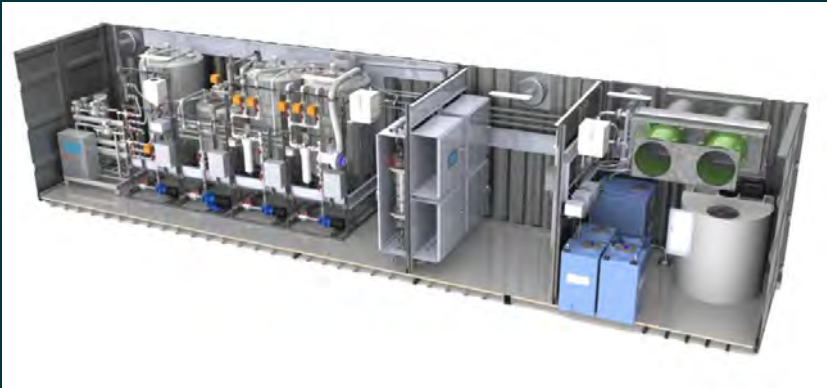


Image credit: Axine Water Technologies

- **Advantages:**
 - Relatively low energy requirements
 - Easy to operate
 - Relatively small footprint & scalable
 - Demonstrated efficacy at scale
- **Disadvantages:**
 - Most efficient at high PFAS concentrations
 - Competitive organics must be managed
 - Potential intermediate compounds & perchlorate generation
- TRL 8-9

Destructive Treatment Technology - Water-Based Cold Plasma



Image credit: <https://www.serdp-estcp.org/projects/details/790e2dda-1f7b-4ff5-b77e-08ed10a456b1/er20-5355-project-overview>

- High voltage electrical discharge converts water into plasma
- Gas is bubbled bringing PFAS to the surface where it reacts
- No additional chemicals required
- **Media:** Liquids & concentrates only
- **Effectiveness:**
 - Varies:
 - Demonstrated reduction in long-chain and precursors >99%
 - Less effective against short chain PFAS
- May not completely mineralize all PFAS, ongoing research

Destructive Treatment Technology - Water-Based Cold Plasma



Image credit: <https://www.serdp-estcp.org/projects/details/790e2dda-1f7b-4ff5-b77e-08ed10a456b1/er20-5355-project-overview>

- Advantages:
 - Low amounts of scaling/fouling
 - Removals unimpacted by TOC levels
- Disadvantages:
 - Limited removal of short-chain PFAS (may require a surfactant)
 - May not completely mineralize all PFAS
 - High energy input esp. at high conductivities
- TRL 7-8

Destructive Treatment Technology – Supercritical Water Oxidation (SCWO)

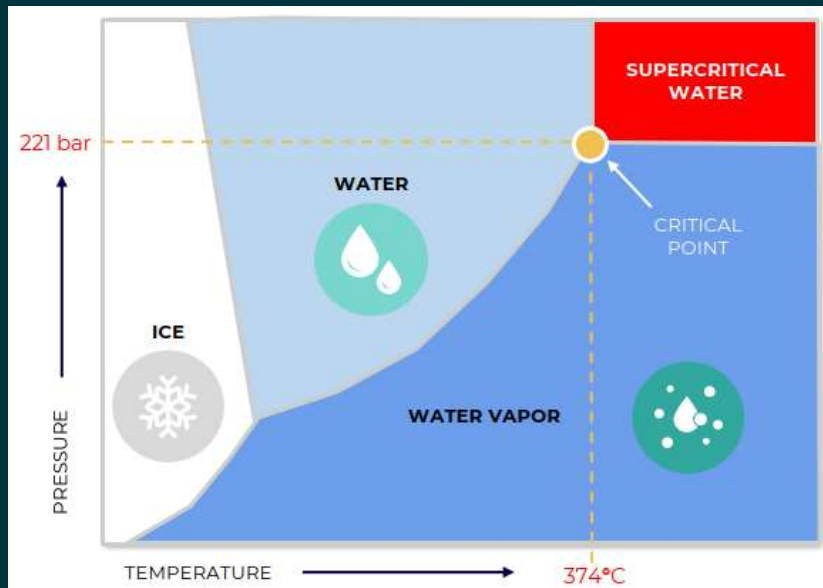


Image credit: 374Water

- Supercritical - high temperature (374°C) & pressure (221 bar/3200 psi) process
- Injects air or oxidant
- Produces inert gases, water, & minerals/salts
- **Media:** Liquids & solids (slurry)
- **Effectiveness:**
 - Highly effective
 - Demonstrated to reduce PFAS concentrations by >99.9%
 - Promising, ongoing evaluation

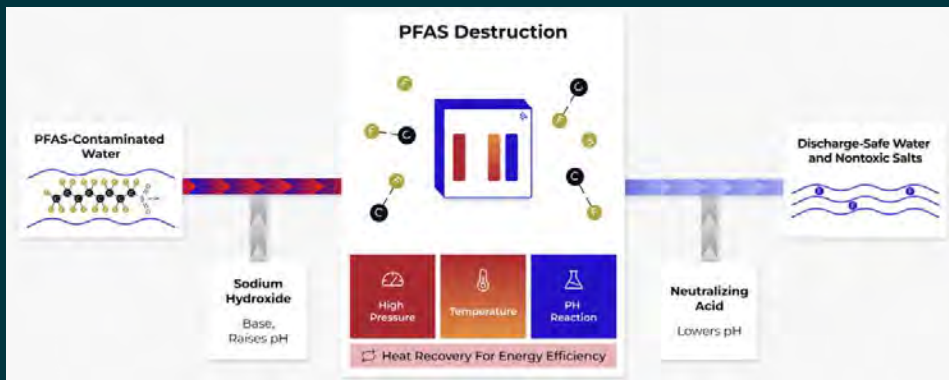
Destructive Treatment Technology – Supercritical Water Oxidation (SCWO)



Source: <https://www.bluetechforum.com/wp-content/uploads/1.-374Water-BlueTech-Case-Study-Rev1.pdf>

- Advantages:
 - Generates inert by-products
 - Potential for energy recovery
 - Good mass balance
- Disadvantages:
 - High pressure & temperature operation
 - Potential for scaling & corrosion
 - May require supplemental energy (depending on feedstock)
- TRL 9

Destructive Treatment Technology – Hydrothermal Alkaline Treatment (HALT)



Source: <https://www.aquagga.com/ourtech>

- High:
 - Temperature (350°C)
 - Pressure (165 bar/2400 psi)
 - pH (14)
- Requires 1-5 M caustic soda (NaOH)
- Produces inert gases, water, & minerals/salts
- **Media:** Liquids & solids (slurry)
- **Effectiveness:**
 - >99% of total PFAS
 - May remove other resistant contaminants

Destructive Treatment Technology – Hydrothermal Alkaline Treatment (HALT)



Source: www.aquagga.com

- **Advantages:**
 - Works with high solids & salinity
 - Flexible conditions
 - Effective degradation of many PFAS forms
 - Good mass balance
- **Disadvantages:**
 - High temperature & pressure process
 - Scaling & corrosion
 - Chemical handling & cost
 - Output may require neutralization
- TRL 8

Other Destructive Treatment Technologies & Summary

- Other Technologies for Solids Only

- Incineration

- 800 - 900°C
- Full air

- Pyrolysis

- 200 – 600°C
- No air

- Gasification

- 600 - 1,000 °C
- Limited air

- Thermal Plasma

- 3,000 - 10,000 °C
- No/limited air

Treatment Technology	Solids	Liquid	TRL
UV Based-Treatment	✗	✓	6
Electrochemical Oxidation	✗	✓	8 – 9
Water-Based Cold Plasma	✗	✓	7 – 8
HALT	✓	✓	8
SCWO	✓	✓	9

- Future/Emerging Technologies

- Sonolysis
- Electron beam (E-beam)
- Bacteria, enzymes, and fungi
- Others

Conclusions



- ✓ No single technology can be universally applied to all types of PFAS waste streams.
- ✓ Technology selection should be site-specific and context dependent.



- ✓ Further advances in existing technologies and the development of novel innovations, is both required and expected.
- ✓ More research and development are needed to improve the performance, reliability, scalability, and affordability.

Questions?

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