

How to Increase Landfill Gas Extraction Efficiency in Cover Systems



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LFG collection systems

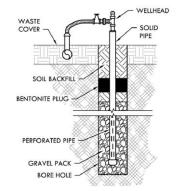
Vertical wells
 Typical distance between vertical wells 40m to 80m

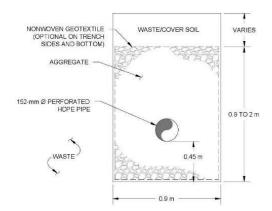
Horizontal collectors

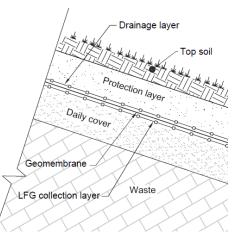
Density, length and placement function of each site but can lead to kilometers of trenches into the waste

• Surface collection systems

For temporary cover, or as part of the final cover system







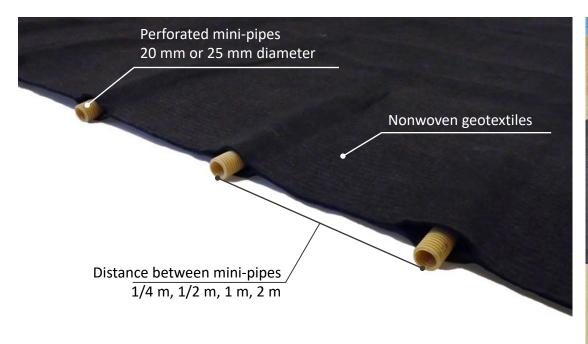






Multi Linear drainage geocomposite: DRAINTUBE®

• Drainage geocomposite with polypropylene perforated mini-pipes regularly spaced between two geotextiles layers



Geotextiles layers from 100 g/m² to 1000 g/m²

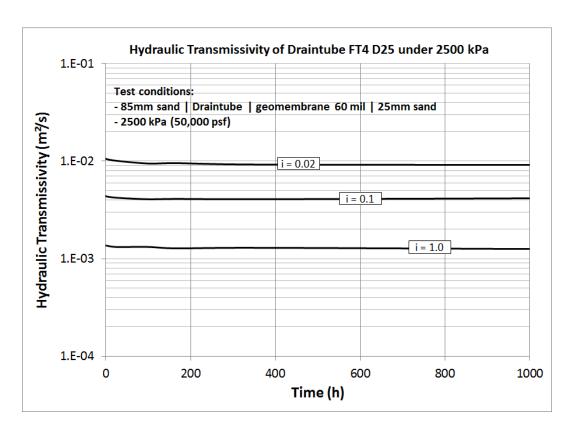


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Drainage geocomposites for LFG collection

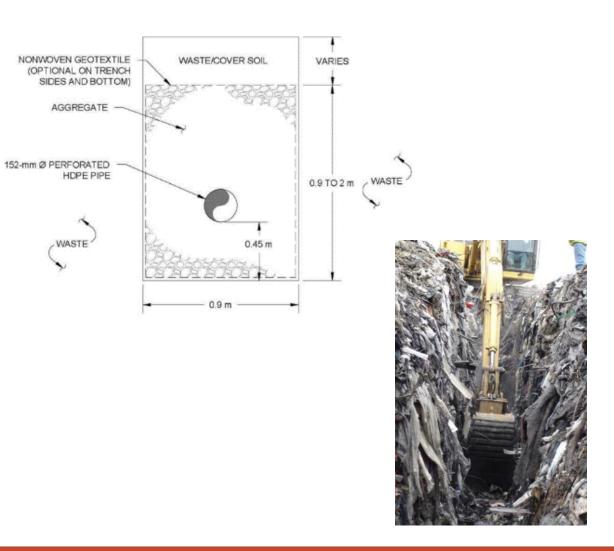
Multi Linear drainage geocomposite: DRAINTUBE®

- Mini-pipes with high compressive resistance
 Pipe stiffness at 5% deflection (ASTM D2412) > 3 000 kPa
- Transmissivity up to $4x10^{-3}$ m²/s (i=0.1, under 2,500 kPa)
- No creep, No geotextile intrusion
- Light and Flexible product
- No peel adhesion issue





Horizontal LFG collection









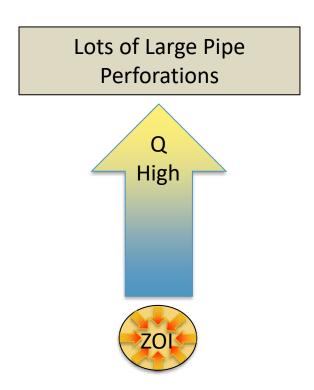


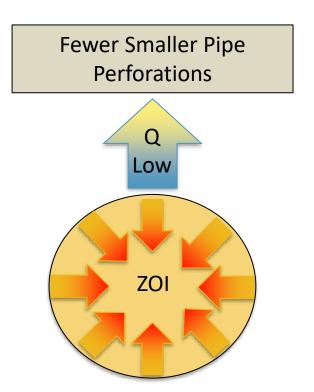


Pipe Perforations

VS

Landfill Gas Flow (Q) & Vacuum Zone of Influence(ZOI)







Horizontal LFG collection

PANE

Performance test (King County, WA)

- 215 lm trench
- Conventional 150mm diameter perforated HDPE pipe

Vacuum dissipation

DRAINTUBE GAS

for the same LFG collection efficiency (300 m³/h)

5.0

—150mm HDPE perforated pipe
—DRAINTUBE GAS

3.0

1.0

0.0

50

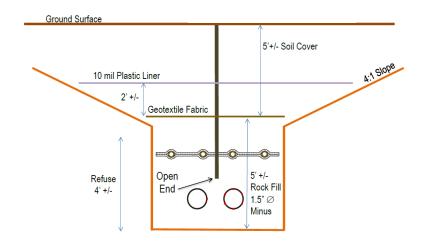
100

150

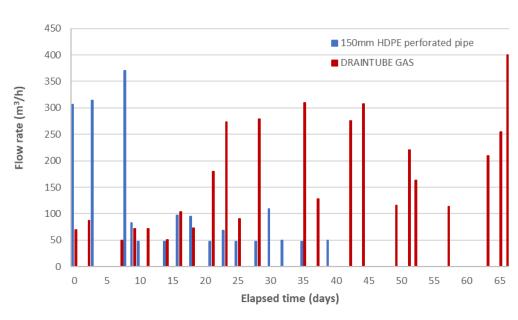
200

250

Distance away from vacuum source (m)



LFG collection flow rate





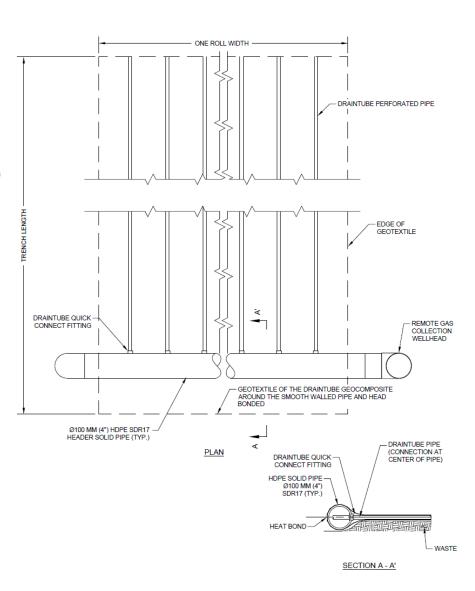


Connection kit – Quick Connect

- Reduction of the head losses between the geocomposite and the header pipe
- Flexible mechanical connection (in case of differential settlements)

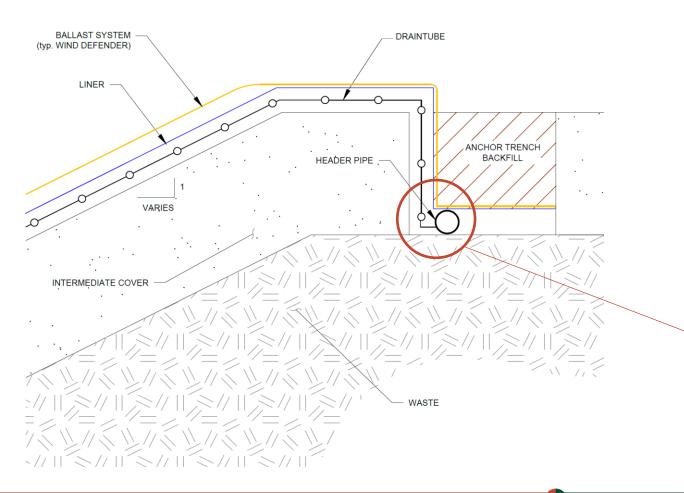


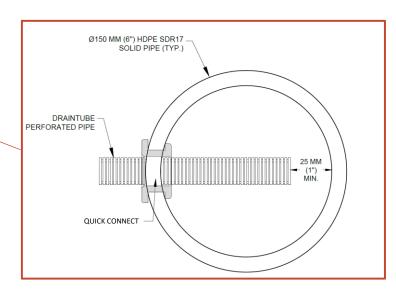






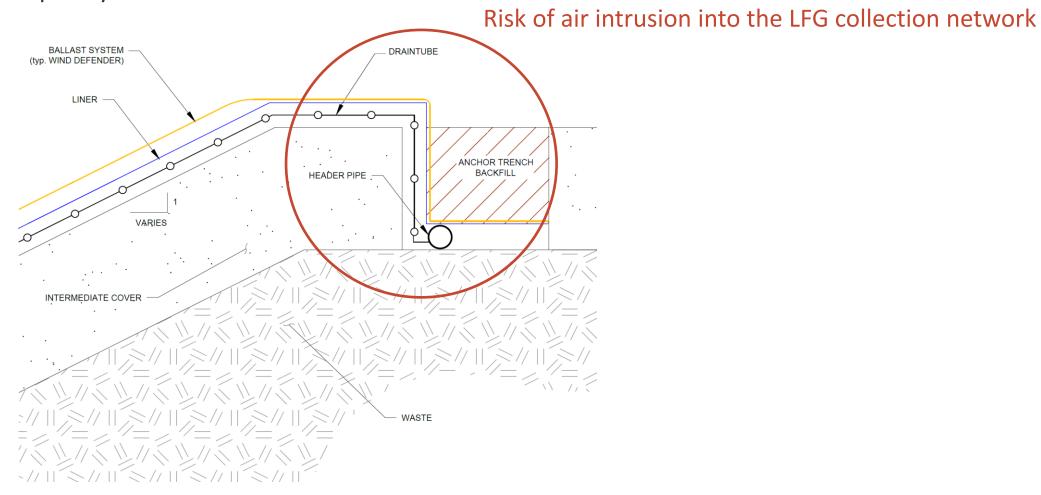








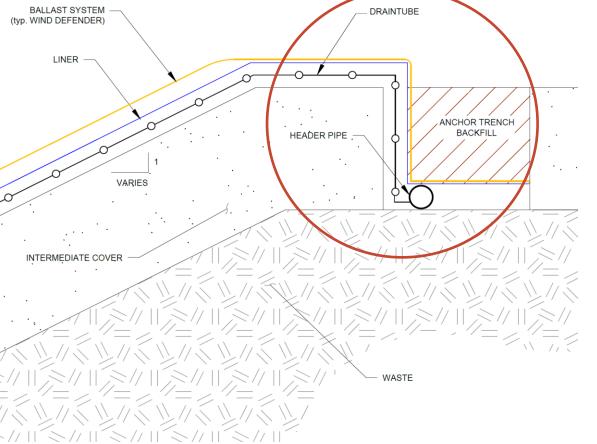


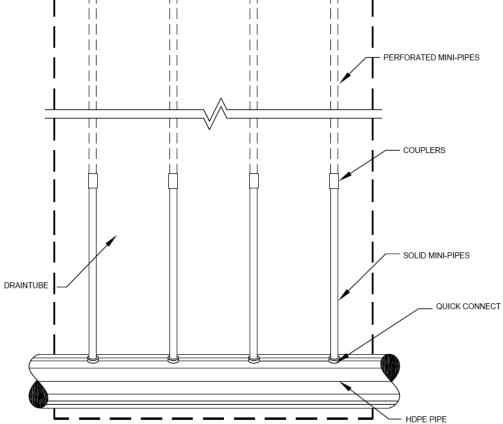




















Temporary cover



Solid mini-pipes





Temporary cover (strips of DRAINTUBE)









Temporary cover (strips of DRAINTUBE)







• Final cover



LFG collection and mechanical protection of the liner





Final cover

Connection to the header pipe (Quick Connect system or traditional collector trench)









Final cover

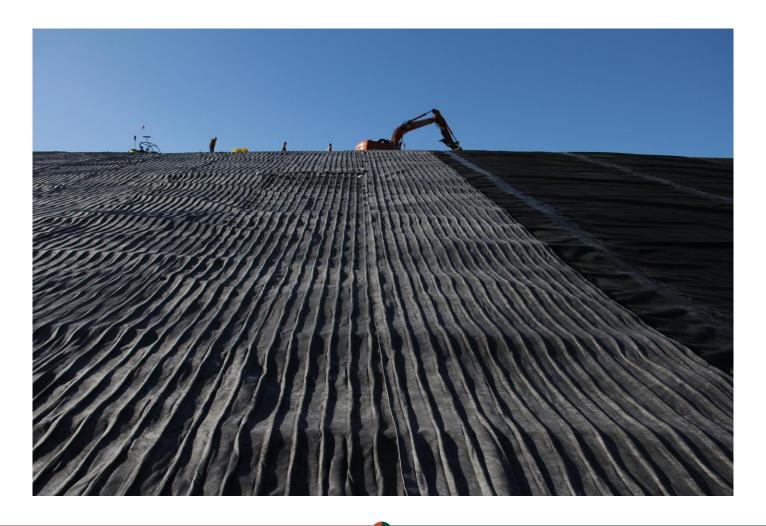
Less head losses with the uses of Quick Connect connections

Reduction of the number of perforations into the header pipe with the use of T-Connect system





Final cover

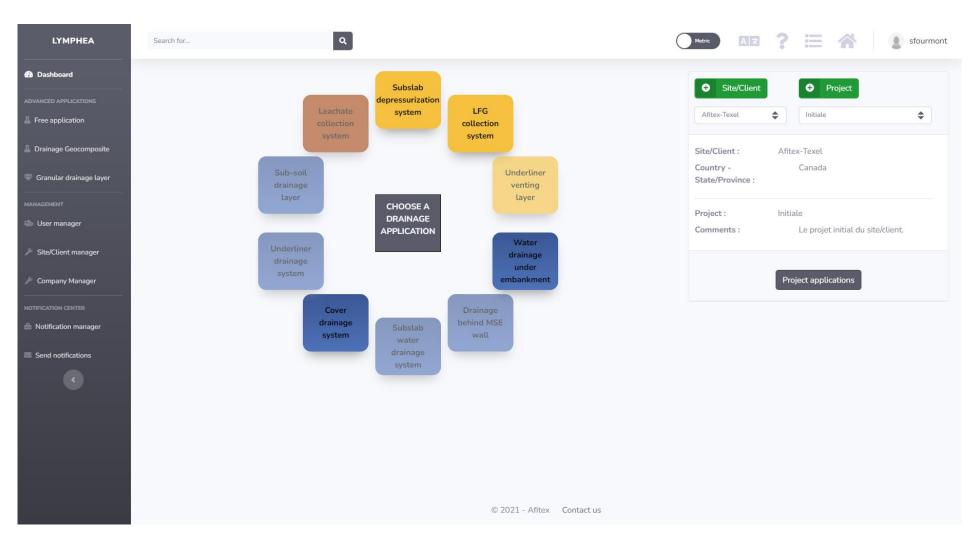




Drainage geocomposites for LFG collection

DRAINTUBE geocomposite Design tool

LYMPHEA software







Carbone footprint (ADEME)

• GHG emissions comparison

Reduction of CO₂ emissions by 75% with the use of DRAINTUBE for horizontal LFG collection.

Application	Description		Emission (eq.CO ₂)	Emission reduction
Horizontal LFG collection	Traditional solution	0.9 m x 2 m trench with gravel material + 150mm collector pipe	79 kg CO ₂ / lm	75 %
	Geocomposite solution	DRAINTUBE Geocomposite only	18 kg CO ₂ / lm	



- DRAINTUBE geocomposite for LFG collection
 Horizontal LFG collection
 Surface collection system
- Long term performance
 High drainage capacity even under high loads
 No creep in compression
- Connection tools
 Quick Connects to mechanically connect the product to the header pipe
 Reduction of the Head losses
- Design tool
 LYMPHEA software
- Greenhouse gas emissions savings



Questions are welcome



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