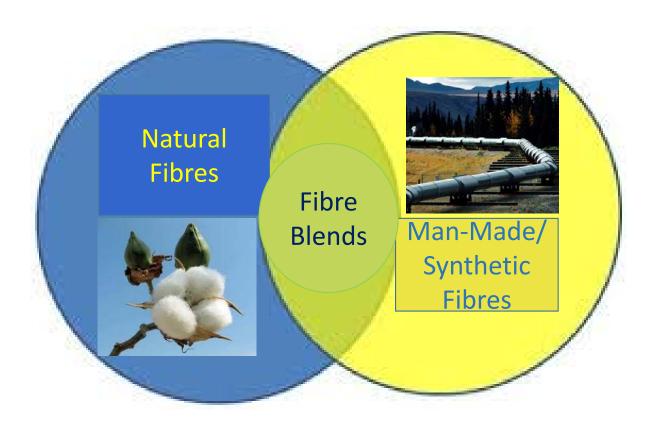
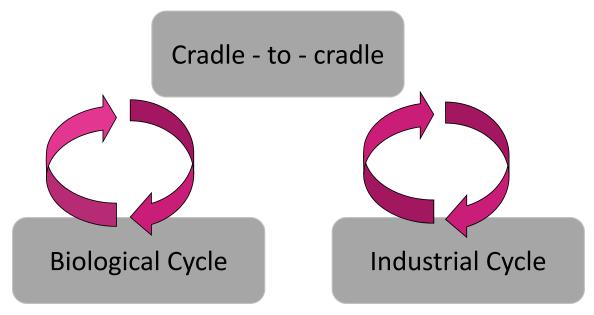


#### Textiles are Made of Fibres



#### Cradle-to-Cradle





William McDonough

- Biological cycle: Products return harmlessly to nature through decomposition
- Industrial cycle: Non-degradable products are recycled continuously

Biological Cycle

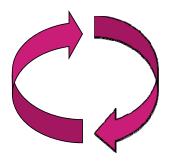


### FREITAG





### Industrial Cycle







#### H&M – How Does It Work?





http://hm.charitystar.com/en/home/

H&M

unicef 🚱

# Take Back Programs



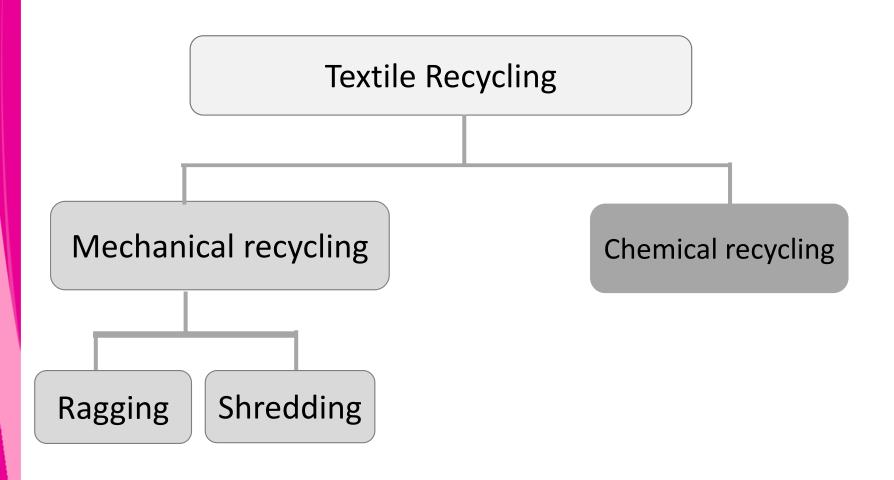








How Close or Far are we away from a Circular Economy?



# Ragging



# Shredding



# Jasztex (Montreal)

"JASZTEX was founded twenty-five years ago and has distinguished itself in the nonwoven fabrics industry for its constant innovation, dynamism and excellent customer service."















#### IRIS INDUSTRIES

BONDED LOGIC DENIM FIBER MATERIAL

IRIS INDUSTRIES





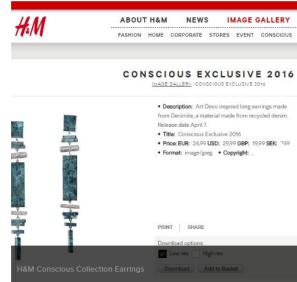
#### 2013



Please see our new site at www.shearcomposites.com







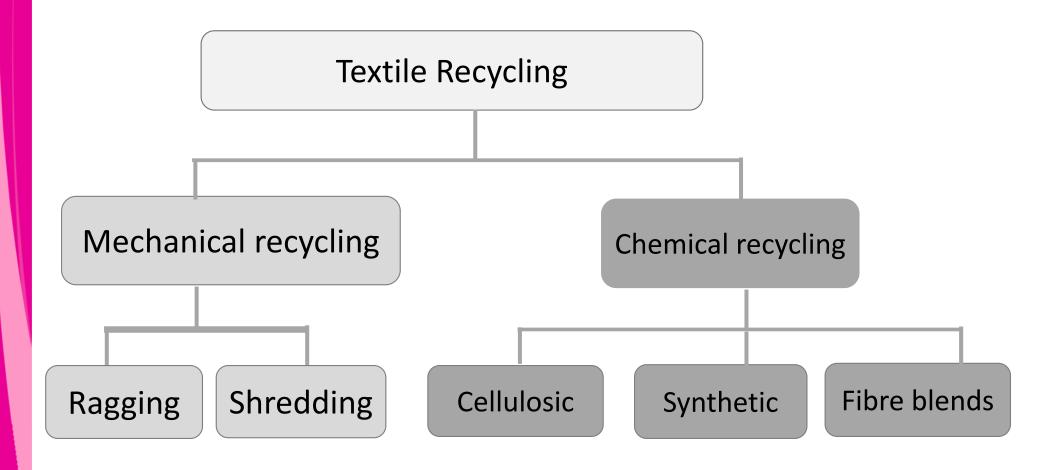
# Jessica Schreiber, Fab Scrap





Pre-consumer textile waste from 1,483+ manufacturing facilities

#### Chemical Recycling



#### Cellulosic Recycling: Greys Paper Recycling Industries Ltd.



Edmonton Mayor Stephen Mandel dumps some shredded cotton in a vat of pulp at the Greys Paper Recycling Industries Ltd. facility in Edmonton on May 16, 2013.

# **EDMONTON JOURNAL EDITORIAL BOARD February 23, 2016:**

There are a handful of ways
Edmontonians could react to news
their municipal government sunk
\$9.4-million over the last six years
into a recycling business that just
filed for bankruptcy.

# Synthetic Recycling: Victor Innovatex's (Quebec)

Eco Intelligent Polyester (EIP),

- is produced with 80% less greenhouse gas emissions, by lowering humidity pressure, improving heating efficiencies, and implementing clean technologies -
- they claim to be the first antimony-free polyester that maintains it quality when recycled



## Synthetic Recycling: Unifi

 "Repreve is one of the most certified, earth-friendly fibers available in the world. Highquality, recycled polyester yarns are made of 100% recycled polyester materials, including post-consumer plastic bottles, pre-consumer industrial waste, or a hybrid blend of both"



#### Garments





## Fibre blends: Investment in Research and Technology

- The H&M Foundation partnered with The Hong Kong Research Institute of Textiles and Apparel (HKRITA),
- H&M committed \$5.8 million to develop the technology to recycle blended textiles into fabrics fit for new clothing.
- Fibers like cotton-poly are currently unrecyclable into wearable new material

How H&M is Trying to Balance Fast Fashion with Revolutionary Recycling POSTED ON DECEMBER 31, 2016 UPDATED ON DECEMBER 29, 2016





#### Fibre Blends: Recycling Cotton Polyester Clothes

- Biorefineries research group at Aalto University, has already success recovering polyester and spun it back back into usable fibers
- The biggest hurdle is not the chemical know-how. "We can handle the science, but we might not know what dye was used, for example, because it's not labeled "
- (1) DISSOLVE THE BLENDED MATERIALS,
- (2) SEPARATE THE CELLULOSE AND
- (3) SPIN NEW LYOCELL-LIKE



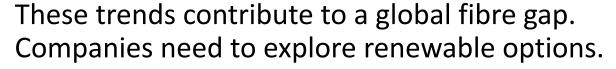
https://www.eurekalert.org/pub\_releases/2017-04/acs-uf030717.php

Do we Need to Recycle Textiles?



#### Global Trends

- population growth,
  - increased global fibre consumption,
    - a finite cotton supply,
      - greater focus on sustainability issues

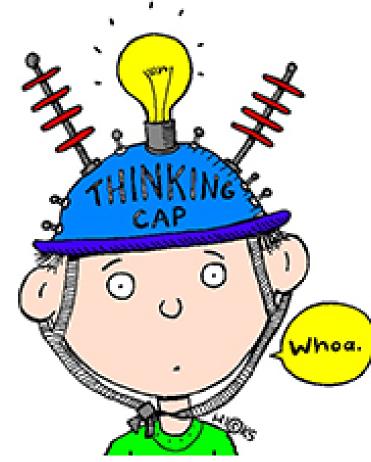


Reclaimed fibres will be increasingly important for the supply of industrial raw materials for the textile industry.



How Much Textiles Require Recycling? Where can We Find Textiles?

 Retail Council Canada is working with Scout Environmental on an inventory of textile products marketed in Canada by their retail members.









material loss





material loss





material loss













Post consumer textiles,

material loss



IC & I Sector

#### Textile Industry

- Fabrics
- Home Textiles

Apparel Industry Furniture Industry

Distribution Channels

#### The Residential and The IC & I Waste Stream



United States Environmental Protection Agency (EPA) in the US (2013), 5.2 percent of textile waste in US landfills. Resource Recovery Fund Board (RRFB) in 2012 in Nova Scotia, where textile waste accounted for 10/11 percent of the waste stream (Jensen, 2012).

#### The Issue Postconsumer – Textile Waste



IC & I Sector – Textile Waste





### De Brand (Delta, BC)

Home Services About Contact de brand

Secure and Responsible recycling

Business to business solutions for end-of-life product management

Proudly Trusted by:



































# A Circular Economy Challenge?

#### 7.5% of textiles recycled



82 pounds of textile waste per person per year 12.3 pounds are donated 6.15 pounds are recycled



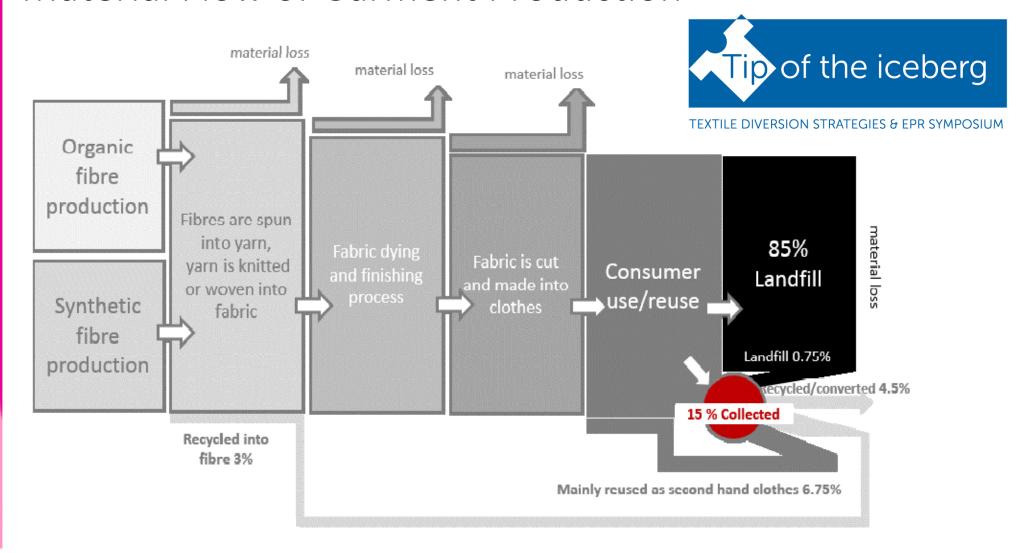
3% RECYCLED into new fibres

4.5% RECYCLED into new products such as wiping rags or stuffing materials

6.75% REUSED as second-hand clothes in thrift stores



#### Material Flow of Garment Production



#### Textiles Have Different Values



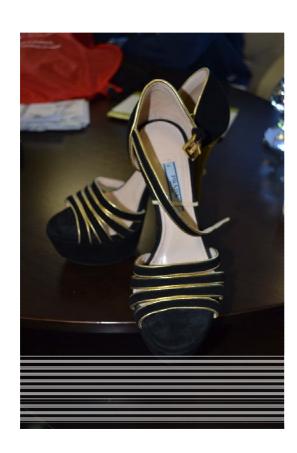
Used clothes good enough for reuse - garment value

Used clothes not good enough for reuse – fiber value

Dirty Textiles, or Textiles combined with other materials

# Used Clothes Good Enough for Reuse *- Garment Value*





# Used Clothes Not Possible For Reuse Fabric Scraps - *Fiber Value*









Dirty Textiles, or Textiles Combined with Other Materials – *The High Hanging Fruit* 





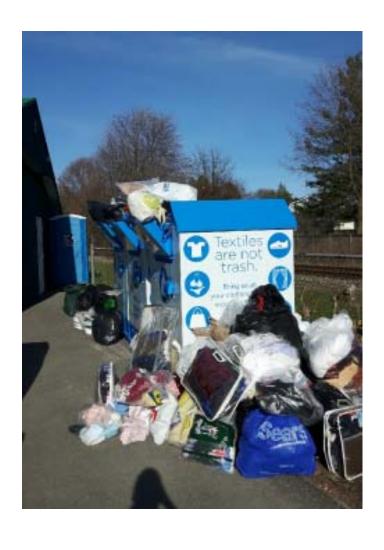


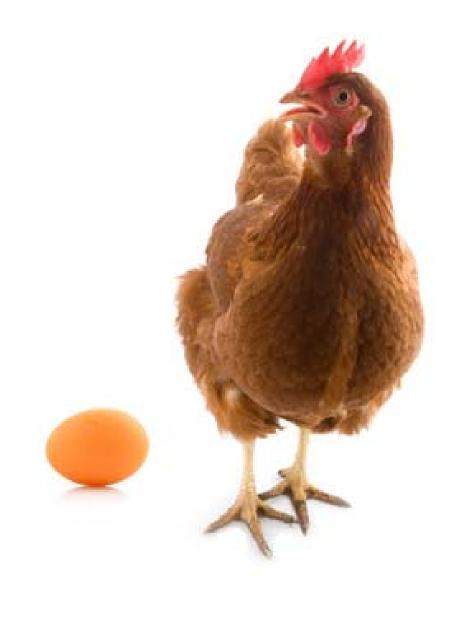






# Where To Start?









Textile Diversion and Recycling Symposium May 2018

> Poster concept by Simalfine Mahmid simalfre09@gmail.com





Textile Diversion and Recycling Symposium May 2018

> Poster concept by Sumathra Mahmud sumathra 1948 gmail.com



Thank you